# HIGH-TEMP CONTACT ADHESIVE





As part of our **WOODWORKING** range, **L10** is a web spray adhesive designed for use in fabricating contours, countertops and cabinets using the substrates listed.

# PRODUCT DESCRIPTION

**TensorGrip®** L10 is high performance industrial contact spray adhesive formulated for bonding laminate on porous or toughto-bond materials.

#### ADVANTAGES

- High Tack
- Excellent high coverage
- 80% of final strength achieved immediately
- Full strength achieved in 24 hours

#### • Fast drying with long open time

- Excellent green strength and high heat resistance
- Over 220°F (105°C) temperature resistant

# DIRECTIONS FOR USE

- TensorGrip<sup>®</sup> L10 is designed as a portable, selfcontained spray system for field or shop applications.
- Apply adhesive to both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60°
   F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

#### CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

#### **QUIN GLOBAL US**

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# Tensorgrip

# HIGH-TEMP CONTACT ADHESIVE

# DATA SHEET

# CHEMICAL TECHNICAL DATA

#### TYPICAL PROPERTIES

- Total Solids
- VOC Content
- Color
- System Flammability
- Solvent System
- Dry time
- Open time
- Shelf Life

#### PACKAGING

- 650ml
- 22L
- 108L
- 216L

- 22-28% 106 g/L Clear or Quin Blue Non-Flammable Adhesive; Flammable Propellent Methylene Chloride 2-4 mins dependent on temp & humidity
- Long
- 18 months from date of manufacture
- Aerosol Cans Disposable Canister Returnable Canister Returnable Canister

# STORAGE

#### HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

Tensorgrip

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# Tensorgrip

## SAFETY DATA SHEET Tensorgrip L10 High Temp Contact Adhesive

1. Identification	
Product identifier	
Product name	Tensorgrip L10 High Temp Contact Adhesive
Product number	USA
Recommended use of the ch	emical and restrictions on use
Application	Canister Spray Adhesive
Details of the supplier of the	safety data sheet
Supplier	Tensorgrip 5710 F St Omaha NE 68117 (402) 731 3636 (402) 731 1473 marketing.us@quin-global.com
Emergency telephone number	
Emergency telephone	Chemtrec: 1 800 424 9300
2. Hazard(s) identification	
2. Hazard(s) identification	e or mixture
	<b>e or mixture</b> Flam. Aerosol 1 - H222 Press. Gas, Compressed - H280
Classification of the substance	
Classification of the substand Physical hazards	Flam. Aerosol 1 - H222 Press. Gas, Compressed - H280 Acute Tox. 3 - H301 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 -
Classification of the substand Physical hazards Health hazards	Flam. Aerosol 1 - H222 Press. Gas, Compressed - H280 Acute Tox. 3 - H301 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373
Classification of the substand Physical hazards Health hazards Environmental hazards	Flam. Aerosol 1 - H222 Press. Gas, Compressed - H280 Acute Tox. 3 - H301 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373 Not Classified The liquid may be irritating to eyes, respiratory system and skin. Symptoms following

30-60%

10-30%

# Tensorgrip L10 High Temp Contact Adhesive

Hazard statements	<ul> <li>H222 Extremely flammable aerosol.</li> <li>H280 Contains gas under pressure; may explode if heated.</li> <li>H301 Toxic if swallowed.</li> <li>H315 Causes skin irritation.</li> <li>H319 Causes serious eye irritation.</li> <li>H335 May cause respiratory irritation.</li> <li>H336 May cause drowsiness or dizziness.</li> <li>H351 Suspected of causing cancer.</li> </ul>
	H373 May cause damage to organs through prolonged or repeated exposure.
Precautionary statements	<ul> <li>P210 Keep away from heat, sparks, open flames and hot surfaces. No smoking.</li> <li>P261 Avoid breathing vapor/ spray.</li> <li>P302+P352 If on skin: Wash with plenty of water.</li> <li>P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.</li> <li>P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.</li> <li>P312 Call a poison center/ doctor if you feel unwell.</li> </ul>
Supplemental label information	AT(o) 15.0% of the mixture consists of ingredient(s) of unknown acute oral toxicity.
Contains	Methylene Chloride, Propane, Isobutane
Othersherrords	

#### Other hazards

This product does not contain any substances classified as PBT or vPvB.

#### 3. Composition/information on ingredients

#### Mixtures

#### **Methylene Chloride**

CAS number: 75-09-2

#### Classification

Acute Tox. 3 - H301 Acute Tox. 4 - H312 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Carc. 2 - H351 STOT SE 3 - H335, H336 STOT RE 2 - H373

#### Isobutane

CAS number: 75-28-5

#### Classification

Flam. Gas 1 - H220 Press. Gas, Compressed - H280

Propane	10-30%
CAS number: 74-98-6	
Classification Flam. Gas 1 - H220 Press. Gas, Liquefied - H280 Acute Tox. 4 - H332 Simple Asphyxiant - USH03	
The full text for all hazard state	ements is displayed in Section 16.
4. First-aid measures	
Description of first aid measur	es
General information	Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if any discomfort continues.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.
Ingestion	Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.
Skin Contact	Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.
Eye contact	Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.
Most important symptoms and	l effects, both acute and delayed
General information	High concentrations may cause central nervous system depression resulting in headaches, dizziness and nausea. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
Inhalation	Prolonged or repeated exposure may cause the following adverse effects: Irritation of nose, throat and airway. Coughing. Headache.
Ingestion	Prolonged or repeated exposure may cause the following adverse effects: Gastrointestinal symptoms, including upset stomach. Nausea, vomiting. Diarrhea.
Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	Prolonged or repeated exposure may cause the following adverse effects: Irritation and redness, followed by blurred vision.
5. Fire-fighting measures	
Extinguishing media	
Suitable extinguishing media	Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Special hazards arising from t	he substance or mixture

Specific hazards	Pressurized container: Must not be exposed to temperatures above 50°C/120°F Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.
Advice for firefighters	
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
6. Accidental release measure	\$
Personal precautions, protectiv	ve equipment and emergency procedures
Personal precautions	For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.
Environmental precautions	
Environmental precautions	Avoid discharge into drains. Contain spillage with sand, earth or other suitable non- combustible material.
Methods and material for conta	ainment and cleaning up
Methods for cleaning up	Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.
7. Handling and storage	
Precautions for safe handling	
Usage precautions	Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.
Advice on general occupational hygiene	Do not eat, drink or smoke when using this product.
Conditions for safe storage, in	cluding any incompatibilities
Storage precautions	Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F
Specific end uses(s)	
Specific end use(s)	The identified uses for this product are detailed in Section 1.
8. Exposure Controls/personal	protection
Control parameters	
Occupational exposure limits	
Methylene Chloride	
Long-term exposure limit (8-ho A3 Short-term exposure limit (15-i	
Long-term exposure limit (8-ho	
Isobutane	

Long-term exposure limit (8-hour TWA): ACGIH 1000 ppm

Long-term exposure limit (8-hour TWA): NIOSH: National Institute of Occupational Safety and Health 800 ppm 1900 mg/m<sup>3</sup>

#### Propane

Long-term exposure limit (8-hour TWA): NIOSH: National Institute of Occupational Safety and Health 1800 mg/m<sup>3</sup> 1000 ppm Long-term exposure limit (8-hour TWA): OSHA 1800 ppm 1000 mg/m<sup>3</sup>

ACGIH = American Conference of Governmental Industrial Hygienists. A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans. OSHA = Occupational Safety and Health Administration.

#### Exposure controls

#### Protective equipment



Appropriate engineering controls	This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.
Eye/face protection	Wear chemical splash goggles.
Hand protection	Use protective gloves.
Other skin and body protection	Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.
Hygiene measures	DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.
Respiratory protection	If exposure levels are likely to be exceeded, use a half face mask fitted with an organic vapor filter for short term low level exposures. For long term or high level exposures, a supplied air respirator should be used.

#### 9. Physical and Chemical Properties

Information on basic physical and chemical properties

Appearance	Aerosol.
Color	Clear Red. Green.
Odor	Organic solvents.
Initial boiling point and range	Not determined.
Flash point	Not determined.
Upper/lower flammability or explosive limits	Not determined.
Vapor density	Not determined.
Relative density	1.22
Solubility(ies)	Negligibly soluble in water
Volatile organic compound	This product contains a maximum VOC content of 160.5 g/l.

10. Stability and reactivity		
Stability	Stable at normal ambient temperatures and when used as recommended.	
Conditions to avoid	Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents.	
Materials to avoid	Strong ox	xidizing agents. Aluminum. Magnesium. Amines. Strong alkalis.
Hazardous decomposition products	Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO2). Aldehydes. Hydrocarbons.	
11. Toxicological information		
Information on toxicological e	ffects	
Acute toxicity - oral		
ATE oral (mg/kg)	160.08	
Acute toxicity - dermal ATE dermal (mg/kg)	2,071.56	
Acute toxicity - inhalation		
ATE inhalation (gases ppm)	30,000.0	
ATE inhalation (vapours mg/l	73.33	
Toxicological information on i	ngredients.	
		Methylene Chloride
Acute toxicity - o	oral	
Acute toxicity or mg/kg)	al (LD₅₀	2,000.0
Species		Rat
ATE oral (mg/kg	)	100.0
Acute toxicity - o	lermal	
Acute toxicity de mg/kg)	ermal (LD₅₀	2,000.0
Species		Rat
ATE dermal (mg	/kg)	1,100.0
Acute toxicity - i	nhalation	
Acute toxicity in (LC₅₀ vapours m		52.0
Species		Rat
ATE inhalation ( mg/l)	vapours	11.0
Carcinogenicity		
Carcinogenicity		Cancinogenicity - rat - inhalation Limited evidence of carcinogenicity in animal studies

Target organ for carcinogenicity	Tumerigenic: Carcinogenic by RTECS criteria. Endochrine: Tumors	
IARC carcinogenicity	IARC Group 2B Possibly carcinogenic to humans.	
NTP carcinogenicity	Reasonably anticipated to be a human carcinogen.	
Specific target organ toxicity - single exposure		
STOT - single exposure	May cause respiratory irritation. May cause drowsiness or dizziness	
Specific target organ toxicit	ty - repeated exposure	
STOT - repeated exposure	Inhalation - May cause damage to organs through prolonged or repeated exposure -Central nervous system Oral - May cause damage to organs through prolonged or repeated exposure -Liver, blood.	
General information	RTECS: PA8050000	
	Isobutane	
Toxicological effects	No information available.	
Carcinogenicity		
Carcinogenicity	Does not contain any substances known to be carcinogenic.	
Inhalation	Suffocation (asphyxiant) hazard	
Skin Contact	Spray will evaporate and cool rapidly and may cause frostbite or cold burns if in contact with skin.	
Eye contact	Spray will evaporate and cool quickly and may cause frostbite or cold burns if in contact with skin.	
	Propane	
Acute toxicity - inhalation		

Acute toxicity inhalation (LC∞ gases ppmV)	1,442.0
Species	Rat
Acute toxicity inhalation (LC₅₀ vapours mg/l)	1,442.0
Species	Rat
ATE inhalation (gases ppm)	4,500.0
ATE inhalation (vapours mg/l)	11.0
al Information	

12. Ecological Information

13. Disposal considerations

Waste treatment methods

Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
14. Transport information	
Air transport notes	Cargo aircraft only. <75kg
UN Number	
UN No. (ICAO)	3501
UN No. (DOT)	3501
UN proper shipping name	
Proper shipping name (TDG)	Chemical Under Pressure, Flammable, N.O.S.
Proper shipping name (DOT)	Chemical Under Pressure, Flammable, N.O.S.
Transport hazard class(es)	
DOT hazard class	2.1
Transport labels	
Packing group	
Not applicable.	
15. Regulatory information	
US Federal Regulations	
CERCLA/Superfund, Hazardo Present.	us Substances/Reportable Quantities (EPA)
Methylene Chloride	
Final CERCLA RQ: 1000(454)	) pounds (Kilograms)
SARA 313 Emission Reporting Present.	9

Methylene Chloride 0.1 %

#### SARA (311/312) Hazard Categories

Present.

Isobutane

Fire Pressure Hazard

Propane

Yes.

Methylene Chloride Acute Health hazard Chronic Health hazard

**US State Regulations** 

#### California Proposition 65 Carcinogens and Reproductive Toxins

Present.

Isobutane

Ths product does not contain any chemicals known to the State of California to cause cancer, birth or any other reproductive harm.

#### Methylene Chloride

Known to the State of California to cause cancer.

#### Massachusetts "Right To Know" List

Present.

Isobutane

Propane

Methylene Chloride

#### New Jersey "Right To Know" List

Present.

Isobutane

Propane

Methylene Chloride

#### Pennsylvania "Right To Know" List

Present.

Isobutane

Propane

Methylene Chloride

#### Inventories

**Canada - DSL/NDSL** Present.

Propane

#### US - TSCA

Present.

Methylene Chloride

#### 16. Other information

6

Hazard statements in full	<ul> <li>H220 Extremely flammable gas.</li> <li>H222 Extremely flammable aerosol.</li> <li>H280 Contains gas under pressure; may explode if heated.</li> <li>H301 Toxic if swallowed.</li> <li>H312 Harmful in contact with skin.</li> <li>H315 Causes skin irritation.</li> <li>H319 Causes serious eye irritation.</li> <li>H332 Harmful if inhaled.</li> <li>H335 May cause respiratory irritation.</li> <li>H351 Suspected of causing cancer.</li> <li>H373 May cause damage to organs through prolonged or repeated exposure.</li> <li>H373 May cause damage to organs (Oral (Category 2), Inhalation (Category 2), Blood, Central nervous system, Liver) through prolonged or repeated exposure.</li> <li>USH03 May displace oxygen and cause rapid suffocation</li> </ul>
ACA HMIS Health rating.	Moderate hazard. (2)
ACA HMIS Flammability rating.	Ignites easily. (3)
ACA HMIS Physical hazard rating.	Normally stable. (0)
ACA HMIS Personal protection rating.	В

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